

# Guide to wet application of 3M™ Scotchcal™ Clear View Graphic Film 8150

3M™ Scotchcal™ Clear View 8150 is a cast PVC film that is totally optically clear and allows new approaches to glass design. Unprinted areas permit a completely clear view through the glass and the film structure results in optimum print quality.

The film has many uses and is extremely easy to apply.

## 1) Prepare the surface

Step 1: Spray water with detergent (soap) on complete application area.

Step 2: Wipe the wet window with a towel to remove dirt particles. No need to wipe the window dry.

Step 3: Spray the detergent water again on complete application area.

Step 4: Remove the water with a squeegee. Squeeze tight to clean the window from lubrications.

## 2) Prepare graphic installation

Step 5: Spray detergent water on a window next to the application area...

Step 6: ... and stick the graphic backside (liner) up.

Step 7: Remove the liner. During removal spray detergent water onto the now facing up adhesive.

Step 8: Continuous spraying onto the adhesive during liner removal.

## 3) Install graphic

Step 9: Spray the detergent water onto complete application area.

Step 10: Pick the graphic from the window...

Step 11: ... turn it. And...

Step 12: ... position it on the application surface.

Step 13: Spray detergent water onto graphic. This is for scratch prevention!

Step 14: Starting from the center squeeze first horizontal and then vertical to fix graphic position.

Step 15: Spray again detergent water onto graphic. And always when you rework already applied areas.

Step 16: Squeeze the water out. Always start from the center to the different directions.

Step 17: Finished! Now ...

## 4) Post work

Step 18: ... spray again some detergent water on the graphic and...

Step 19: ... clean the graphic with a towel. And now you're finished!

